judge(s) upon completion of the weld or if time runs out. The finished coupon cannot be removed from their individual work areas until the judges and the project manager give approval.

Lastly, safety, work planning and housekeeping will be judged as a high priority during the test as well as disassembly/cleanup.

Exceptions to the provided PPE, with prior approval from the respective project manager, are prescription glasses, which must be covered with the proper safety glasses required by OSHA