

# **2024 Pipefitting Competition**

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## **FACT SHEET**

provided so that flange alignment and bolt-up skills can be assessed. Each project will have a time limit in which it must be completed.

### **Knowledge and Skills Required**

The knowledge and skills for this competition are based on all levels of the NCCER pipefitting curriculum, with particular emphasis on the following modules:

Pipefitting Hand Tools	Socketweld Pipe Fabrication
Pipefitting Power Tools	Butt-Weld Pipe Fabrication
Drawings and Detail Sheets	Standards and Specifications
Identifying and Installing Valves	Advanced Trade Math
Pipefitting Trade Math	Advanced Blueprint Reading
Threaded Pipe Fabrication	Advanced Pipe Fabrication

### **Tools Competitors Are Required to Bring**

Each competitor should bring **only the items listed below** to the competition. Items will be examined prior to the practical performance test and additional tools will be stored until the competition has concluded. If a tool necessary to complete the practical performance test is not listed, the National Craft Championships Committee will provide it:

Leather work gloves	Long-sleeve work shirt (for grinding and tacking)
Non-programmable construction calculator. <b>No Texas Instruments calculators will be allowed.</b>	

### **Tools that will be supplied by the National Craft Championship Committee:**

#### **Welded Pipe Fabrication Project**

24-inch level  
24-inch framing square  
Speed square  
Torpedo level  
25-foot tape measure  
Wrap around  
Soap stone  
4-inch grinder w/ ¼-inch disc  
Bandsaw  
1 1/16 Wrenches  
2-hole pins  
Lock Jaw Pliers  
Face shield  
Ball Peen Hammer  
Tripod stand with chain vise  
Jack stand  
Welding leads/ground  
Tack welders to be shared by all competitors  
Air Movers

#### **Threaded Pipe Fabrication**

14-inch pipe wrench  
14-inch chain wrench  
Tripod with yoke vise  
Jack stand  
Threading machine  
7/8 Wrenches  
2-hole pins  
Lock Jaw Pliers

### Sample Score Sheet

The following sample score sheet is provided to give competitors an **example** of the criteria that may be included in the practical performance test. **However, this score sheet is only a sample and not intended to act as a study guide in preparation or to imply specific criteria that will be judged during the actual practical performance test.**

## ABC National Craft Championships Pipefitting Sample Score Sheet

Judging Criteria	Competitor Identification Numbers					
	Maximum Points					
Flange Alignment						
Proper bolt-up						
Configuration						
Threaded engagement						
Dimension tolerance						